ABSTRACT
Various sweetening agents are available in the market. Among all stevia rebaudiana is one which can be utilized by diabetics. Stevia not only imparts the sweet taste but also maintain the normal sugar level and also suitable for high blood pressure patients. Along with that the least quantity can produce sufficient sweetness because it is about 320 times sweeter than table sugar. There are over 80 species of stevia however sweetening properties have been found in Stevia rebaudiana. Due to its sweetness property it has wide range in home-made recipes, in soft drinks, in ayurvedic formulations and allied Industries. It’s found calorie free, non toxic in acute toxicity studies with rats, rabbies, guinea pig.

Keywords: Stevia rebaudiana, calorie free, sweetness, non toxic.

INTRODUCTION
Sugar is one of the main ingredients in food habits of human beings. This can be satisfied by sugar cane, sugar beet and others. But these are not recommended for diabetics and calories conscious person who think twice for its consumption. Stevia is wonderful alternative to sources & artificial sweetener for those who are diabetic. One more reason to recommend Stevia for diabetics is its advantage of safe, non calorie herbal sweetener and also nourishment to the pancreas. It does not lower the blood glucose level in normal subjects. The leaves of the Stevia are sweeter than cane sugar having slight liquorice sensation and a good alternative for the synthetic sweetener.

Stevia was described by Dr. Bertoni, a South American Natural Scientist who compared it to saccharine, starting studies of Dr. Rebaudi on its healthfulness & ability to sweeten without providing calories. It is a perennial shrub belonging to the Chrysanthemum family, which is indigenous to the northern region of South America.

SPECIES
It is estimated that there are over 80 species of Stevia which grows wild in North America & possibly as many as 200 additional species native to South America. However sweetening properties have been found in Stevia rebaudiana & in some species.

Leaves are opposite or upper alternate, often 3 nerved, toothed entire or sometime 3-sect. Flower-heads are white or purplish in panicles corymb: involure cylindrical, bract 5 or 6, receptacle flat naked, florets 5, regular, 5-cleft, tubular Achene’s narrow, pappus, paleae or bristles, 2 or many. The species mentioned below are perennial herbs unless otherwise stated, succeeding in the open border in summer but needing the protection of a frame in winter. They are best planted rather deeply in sandy soil & in some regions through the winter outdoors if the crowns are protected.

Few species of Stevia have been discussed here.

1) Stevia ivifolia
About 2 ft. height, erect, Stem shaggy-hairy, corymbosely branched at top, leaves
rhomboid-lanceolate, deeply sharply toothed, upper sessile. Flower heads white, in fastigiated corymbs; involucre & florets glandular & downy.

2) **Stevia ovata**
   About 2 ft. height. Stem erect, Leaves ovate, toothed, wedge shaped at base; upper oblong, sub entire, flower-heads white, in rather compact fastigiated corymbs.

3) **Stevia purpurea**
   About 18 inch height, erect stem velvery hairy much branched. Leaves lanceolate, alternate, lower obovate, channeled, narrowed to stalk, toothed at apex. Flower-heads purple in some what fastigiated corymbs, involucre pale greenish.

4) **Stevia rebaudiana**
   Annual herb, 1-1½ feet height stem puberulous leaves opposite, oblanceolate, crenulate flower heads very small, whitish in a corymb Leaves have a sugary flavour.
   Synonym: *Eupatorium rebaudianum*.

5) **Stevia salicifolia**
   Glabrous shrub, 18 in height leaves opposite, narrow, lanceolate, nearly or quite entire, very shortly stalked, almost connate. Flower-heads white in spreading corymbs.

6) **Stevia serrata**
   About 18 inch height stem erect, branched, hairy leaves alternate, somewhat clustered, linear lanceolate, almost glabrous, toothed, entire at base, contracted to stalk. Flower heads white or pink, in fastigiated corymbs.

The *Stevia rebaudiana* leaves measure from 2-3 inches long & upto 1 inch wide. When the plant reaches maturity, it is about 2-3 feet tall.

### Structure and Sweetening Potential

The herb is 300 times sweetener than table sugar. But 100% calorie free. The fresh leaf of *Stevia* is itself 3-5 times sweetener than table sugar & dried leaf powder is about 30 times sweetener. The chemical structure of the stevioside is depicted in fig.1 which has glucoside groups attached to a three carbon ring central structure.

![Fig 1](image)

**Table 1: Sweetening potencies of diterpene glycosides present in the Stevia leaves**

<table>
<thead>
<tr>
<th>Glycosides</th>
<th>Percent on dry wt. basis</th>
<th>Percent of Total Glycosides</th>
<th>Sweetening Potency (sucrose=1)</th>
<th>Remark</th>
</tr>
</thead>
<tbody>
<tr>
<td>1) Stevioside</td>
<td>5-10</td>
<td>60-70</td>
<td>250-300</td>
<td>After taste</td>
</tr>
<tr>
<td>2) Rebaudioside-A</td>
<td>2-4</td>
<td>30-40</td>
<td>350-400</td>
<td>No after taste</td>
</tr>
<tr>
<td>3) Rebaudioside-C</td>
<td>1-2</td>
<td>15-20</td>
<td>50-120</td>
<td>No after taste</td>
</tr>
<tr>
<td>4) Dulcoside</td>
<td>0.3</td>
<td>---</td>
<td>50-120</td>
<td>No after taste</td>
</tr>
</tbody>
</table>

Stevia & its products have bitter after taste which has restricted its usage in the beverages & Other forms. Sources of bitter after taste of stevia are reported to be as under.

- Presence of essential oil, tannins & flavonoids.
- Presence of sesquiterpene lactones.
- Presence of caryophyllene & spathulend.

### Distribution of Glycosides

On the whole plant level, the glycoside tends to accumulate as the age advances hence the older leaves have more sweetener content than that of younger leaves. Since chloroplast are important precursors in synthesis, those tissues devoid of chlorophyll, like roots & lower stems contain no or traces of glycosides. Once the flowering is initiated glycoside concentrations in the leaves begin to decline.
One teaspoonful of dried leaves are claimed to have a sweetening value equal to one cup of sugar. Besides being sweet, the herb also scores high on the nutrition chart. It contains beta carotene, aluminium, ascorbic acid, ash, calcium, chromium, iron and magnesium and numerous other phytochemicals.

Medicinal Uses of Stevia

1) Hypoglycemic action
Paraguayans say that Stevia is helpful for hypoglycemic and diabetes because it nourishes the pancreas & thereby helps to restore normal pancreatic function. In semi controlled clinical reports one also encounters this action reported a 35.2% fall in normal blood sugar levels 6-8 hours following the ingestion of Stevia leaf extract. Similar trends have been reported in humans and experimental animals by other works.

It is important to note that Stevia does not lower blood glucose levels in normal subjects. In one study rats were fed crude extracts of Stevia leaves for 56 days at a rate at 0.5 to 1.0 gm extract per day. There procedures were replicated by another team of scientists neither groups observed a hypoglycemic action similar negative results have been obtained by other observers.

2) Cardiovascular Action
Its use as a cardio tonic to normalize blood pressure levels, regulate heart beat, and for other cardiopulmonary indication were reported in the rat studies in 1978. Neither group observed a hypoglycemic action similar negative result have been obtained by other observers.

3) Antimicrobial Action
Research clearly shows that Streptococcus mutans, Pseudomonas aeruginosa, Proteus vulgaris & other microbes do not thrive in the presence of the non nutritive Stevia constituents. This fact, combined with the naturally sweet flavour of the herb, make it a suitable ingredient for mouth washes & for tooth pastes.

4) Digestive Tonic Action
In China, Stevia tea, made from either hot or cold water, is used as a low calorie sweet tasting tea, as an appetite stimulant, as a digestive aid as an aid to weight management and even for staying young.

5) Effects on skin
One of the properties of liquid extract of Stevia that has not yet been investigated experimentally is it apparent ability to help clear up skin problems. The Guarani & other people who have become familiar with Stevia reported that it is effective when applied to acne, seborrhea, dermatitis, eczema, etc. Placed directly in cuts & wounds, more rapid healing, without scarring, is observed. Smoother skin, softer to touch is claimed to result from the frequent application of Stevia poultices & extracts.

Other Medicinal Uses
- As a natural sweetener
- For cavity prevention
- As a weight loss aid
- Diuretics

Uses of Stevia
- As a replacement for sugar & artificial sweeteners
- As a flavor enhancer
- As a herbal tea
- As medicinal plant
- In pharmaceutical products
- In food beverages
- In products such as chewing gum, tooth paste, mouth wash
- Blending with other sweeteners
- Blending Stevia ensures value addition to food products
- Breads with stevia proved to show improvement in texture, softness, & shelf life of bread.

Safety of Stevia
A test of stevioside effect on the hamsters shown no abnormalities in growth / fertility of both sexes, even when high dose of 2500 mg/kg body weight there was no abnormal effect on the growth, weight & fertility of the hamsters.

### Group Daily Dose of Stevioside Effect on Growth Fertility Weight
<table>
<thead>
<tr>
<th>Group</th>
<th>Daily Dose of Stevioside</th>
<th>Effect on</th>
</tr>
</thead>
<tbody>
<tr>
<td>I - group</td>
<td>500 mg/kg</td>
<td>X</td>
</tr>
<tr>
<td>II - group</td>
<td>1000 mg/kg</td>
<td>X</td>
</tr>
<tr>
<td>III – group</td>
<td>2500 mg/kg</td>
<td>X</td>
</tr>
<tr>
<td>IV – group</td>
<td>Zero</td>
<td>-</td>
</tr>
<tr>
<td>NS</td>
<td>NS</td>
<td>NS</td>
</tr>
</tbody>
</table>
**Substitute for Sugar**

Shredded leaves can be used as substitute for sugar in cooking. Stevia may replace sugar completely or partly depending on the sugar properties still desired in the final product. A few pharmaceutical companies are said to have evinced interest in the herb to have naturally sweet coated pills & tonics with out any sugar are syrup, which is caloric.

Experiments have shown that Stevia extracts are non-fermenting and do not contribute to the browning reacting of cooked & baked foods. It can be used in any sweet preparation viz- calorie free sweet supari, diabetic ice creams & pastries, low sugar maida & chickpea preparations, sugar free chewing gums, sugar free cola & soft drinks, to sweeten coffee & tea, to sweeten herbal & ayurvedic preparations instead of honey.

**Methods of Diterpenoid Glycosides Analysis**

A wide range of analytical techniques have been employed to assess the distribution & level of sweet diterpenoid glycosides in *Stevia rebaudiana*. These includes thin layer chromatography, over pressured layer chromatography, droplet counter- current chromatography, and capillary electrophoresis.

Stevioside levels have also been determined enzymatically and by near infrared reflectance spectroscopy in plant strains producing mainly stevioside. The most common analytical method however has been high performance liquid chromatography. Although separations have been also achieved using silica gel and hydroxyapatite, hydrophilic & size exclusion columns, amino bonded column have also been used to measure stevioside & related glycosides in food & beverages. Stevioside & rebaudioside A have also been analyzed by HPLC after conversion to the P-bromophenacyl esters of steviolbioside & rebaudioside B.

**Other Studies Carried out on Stevia are**

1. Study on the degradation of dioxins by the Stevia extract.
2. Stevioside biosynthesis by callus, root, shoot & rooted shoot cultures *in vitro*.
3. Absorption & metabolism of glycosidic sweeteners of Stevia mixture and there aglycone, steviol in rats and humans.
4. Effects of chronic administration of *Stevia rebaudiana* on fertility in rats.
5. Trichomes on vegetative & reproductive organs of *Stevia rebaudiana* (Asteraceae) structure & secretory products.
8. Induction of callusogenesis & organogenesis in *Stevia rebaudiana* leaf & shoot.
10. Biological effects of *Stevia rebaudiana* induced by carbon ion implantation.
11. Measurement of relative sweetness of Stevia extract, aspartame, & cyclamate / saccharine blend as compared to sucrose at different concentrations.
12. Method of removing off flavour from sweetener extracted from *Stevia rebaudiana*.
13. Examination of Steviol glycosides production by hairy root & shoot cultures of *Stevia rebaudiana*.

**Isolation and Purification**

1. Improved isolation and purification of stevioside (Steviosides was isolated from Stevia in 3 main steps, hot water extraction, decolourization by electrolysis and simultaneous decolourization and demineralization by ion exchange).
2. Extraction of Stevia glycosides with CO₂ + ethanol, and CO₂ + water + ethanol.
3. Extraction of sweet compounds from *Stevia rebaudiana* Bertoni. (Biochemical method).
4. Extraction of sweet glycosides from *Stevia rebaudiana* by using ion exchange column.

**CONCLUSION**

*Stevia rebaudiana* is a perennial shrub. The glycosides in its leaves, including up to 10% stevioside account for its incredible sweetness, making it unique among the nearly 300 species of Stevia plants, it replaces sugar & artificial sweeteners. Secondly it has been used in various food products, represents empty calories in the diet. Stevia may actually help to prevent cavities. Raw herbal Stevia contains nearly one hundred identified phytomutrients & volatile oil, including trace amounts of rutin, besides this it is safe and can give better development in the industries as well as in home made dishes because it has antimicrobial action too.

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